



कालीन निर्यात संवर्धन परिषद्
CARPET EXPORT PROMOTION COUNCIL

(Set up by Ministry of Textiles, Govt. of India)

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SANJAY KUMAR

Executive Director-cum-Secretary

No. CEPC/HQ/ED-CORRS/2018-19

Dated: 20th February 2019

Member Exporters

(Bhadohi – Mirzapur Carpet Belt)

Sub.: **Regarding Distribution of Carpet Looms / Tufting frames in Mirzapur - Bhadohi Mega Cluster under CHCDS.**

Dear Sir,

We are pleased to inform that O/o. the DC(Handicrafts), Ministry of Textiles, Govt. of India under the CHCDS of Mirzapur-Bhadohi Mega Cluster accept the proposal for distribution of **Hand Knotted Looms** and **Hand Tufted Carpet Metallic Frames** to the trained weavers that are already working for the Member-Exporters of this Council in Mirzapur-Bhadohi Carpet belt or have the possibility of working for a member-exporter.

The salient features of the Schemes are as under:

- Applicable to the Member-Exporters based in Bhadohi-Mirzapur carpet belt only.
- 80% of the cost to be borne by Govt. of India and 20% cost to be bear by Member Exporters on behalf of the weavers.
- Cost of the **Hand Knotted Looms** and **Hand Tufted Carpet Metallic Frames** are as following:

Amount (in Rs.)

Item	Value	Value Including 18% GST	Govt Share @ 80%	Members Share @20%
Loom	19042	22469.56	17975.64	4493.91
Tufting Frame	1980	2336.40	1869.12	467.28

- **Hand Knotted Looms** and **Hand Tufted Carpet Metallic Frames** are available in **6" x 9" size only**. Specification of both are enclosed herewith for your reference.
- Ownership of the looms remain with the weavers.
- Members can recover their portion of cost i.e. 20% from the weavers in easy monthly installments or through work that they provide.

Members are requested to send the number of requirements of loom and tufting frames. Based on the response of Members, competent authority in the CEPC or Govt. will decide to distribute the same at the earliest.

Yours faithfully,

Sanjay Kumar
Executive Director

Bill of Material for Carpet Loom 6'x9'-(Knotted Loom)

S. No.	Components Name	Qty.	Remarks
1.	Support Channel [200x75x1950]	02	C-section
2.	Base Channel [150x75x900]	02	C-section
3.	Base Plate for Support Channel [200x150x10]	02	
4.	Upper Beam [OD-140, ID-130, Length-2250]	01	Single pc , no Joint allowed
5.	Lower Beam [OD-140, ID-130, Length-2250]	01	Single pc , no Joint allowed
6.	Bush Bearing [165x165x40]	04	
7.	Bush Bearing Plate [165x165x10]	04	
8.	Shading Angle – Left [50x50x5]	01	
9.	Shading Angle – Right [50x50x5]	01	
10.	Shading Pipe [OD-45, ID-39, L-2250]	01	
11.	Shading Roller	02	
12.	Beam Hook	18	
13.	Beam Hook Cover	02	
14.	Tana Rod [Dia-10, L-2200]	02	
15.	Tighting Screw Bolt	01	
16.	Tighting Screw Nut	01	
17.	Tighting Screw Clamp	02	
18.	Foundation Nut and Bolt (M10, L- 300mm)	08	For Base Channel Grouting [STD Available in Market]
19.	Washer (ID-10.5, OD-40)	08	--do--
20.	Harden Nut and Bolt (M10, L- 90)	16	For Bush Bearing & Support Channel ASM [STD Available in Market]
21.	Harden Nut and Bolt (M10, L- 40)	08	For Base Channel and Support Channel ASM [STD Available in Market]
22.	Harden Nut and Bolt (M10, L- 40)	04	Shading Angle with Support Channel [STD Available in Market]
23.	Harden Nut and Bolt (M12, L- 80)	02	Shading Angle with Shading Pipe ASM [STD Available in Market]
24.	Hinge Heavy duty for Beam Hook Cover (40x40x90)mm	08	Beam Hook Cover [STD Available in Market]
25.	ASM Tighting Bolt, Nut and Clamp	01	Assembly Tighting Arrangement

All measurements are in Millimeter (mm).

OD-Outer diameter , ID- Internal Diameter, L- Length, STD- Standard Quality

Refer detail component drawing for more details wherever required.

Hand-tufted Carpet Metallic Frames (2000 Nos.)

Specifications / Bill of Material for Tufted Carpet Frame for minimum 6.5 feet width carpet, Size: 6' X9'

S. No.	Components Name	Qty.	Remarks
1.	MS Pipe –Fe 415 [OD-42, ID-38, Length-1985mm]	02	MS Pipe(Fe 415) – Horizontal side
2.	MS Pipe –Fe 415 [OD-42, ID-38, Length-2900mm]	02	MS Pipe(Fe 415) – Vertical Side
3.	Support Plate [Width -25, Thickness -4, Length-1985mm]	02	Iron Plate –support to MS pipe-Fe 415 (Horizontal side)
4.	Support Plate [Width -25, Thickness -4, Length-2900mm]	02	Iron Plate -support to MS pipe-Fe 415 (Vertical side)
5.	Iron nails welded on Inner side of frame or Temple type gripping in parts or full [Length-102 x Thickness -6]	192 approx	Nails(STD) all around frame with distance of 2” between nails

All measurements are in Millimeter (mm).

OD-Outer diameter, ID- Internal Diameter, STD- Standard Quality

The frames should be duly painted (standard quality) - 2 coat over a primer coat

- **Tufting Frames can be inspected at ICT, Bhadohi**
- **Tufting Frames** should be of such appropriate size so as to weave the carpet of minimum 6.5 feet width .
- **Serial no. and name of beneficiaries may be embossed mentioning not for sale to prevent the misuse.**
